



18/05/2015

Technical feasibility study and impact evaluation of an industrial waste gasification and valorization plant in Antwerp

Project team:

- For RDB-Envilux: Alfons Buekens
- For VITO: Karl Vrancken, Ann Van der Linden, Dirk Nelen, Ive Vanderreydt

VITO in a nutshell



200 scientific articles



400 patents worldwide



1000 Research projects



+500 Research partners



750 Highly-qualified researchers



26 Nationalities



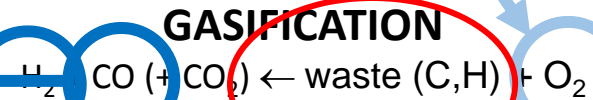
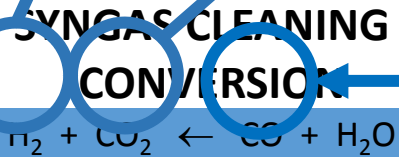
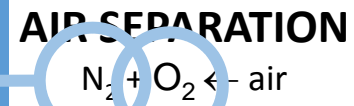
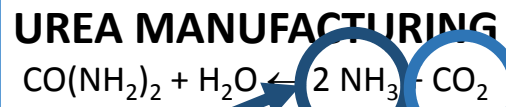
7 locations in Belgium



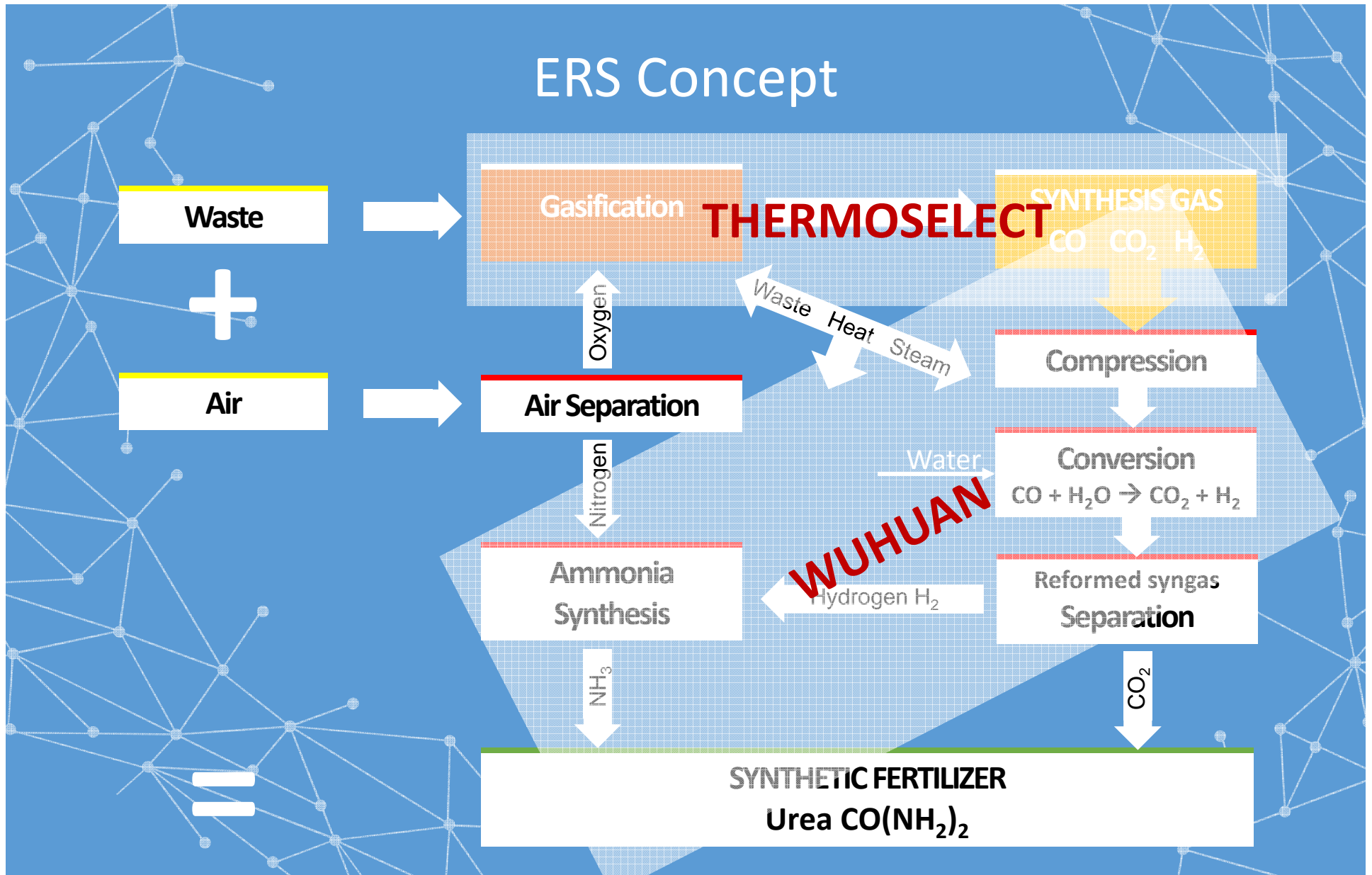
HQ in Mol, Belgium

Data 31/12/2013

ERS Concept



ERS Concept



Approach

1

Technical feasibility

Prof. A. Buekens

RDB – Envilux



Does the project have a sound technical design?



Is it an innovative concept?

2

Environmental impact evaluation

Prof. K. Vrancken + team



What will be the overall impact on the environment?



How does this impact compare to

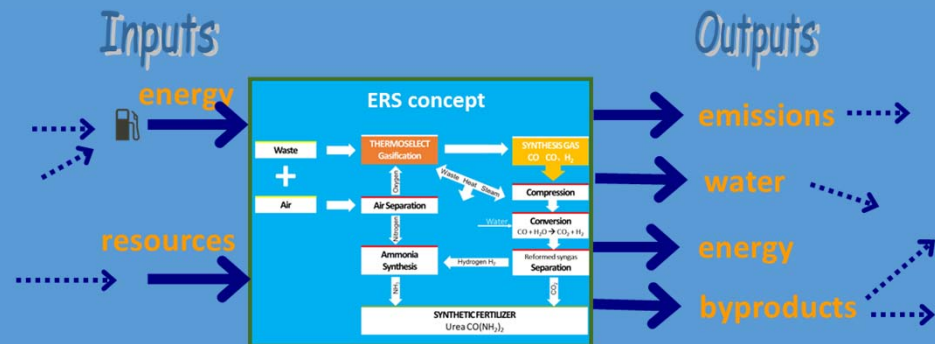
- traditional waste management
- traditional production

Assessment of environmental impacts

METHODOLOGY

taking into account the **total life cycle**

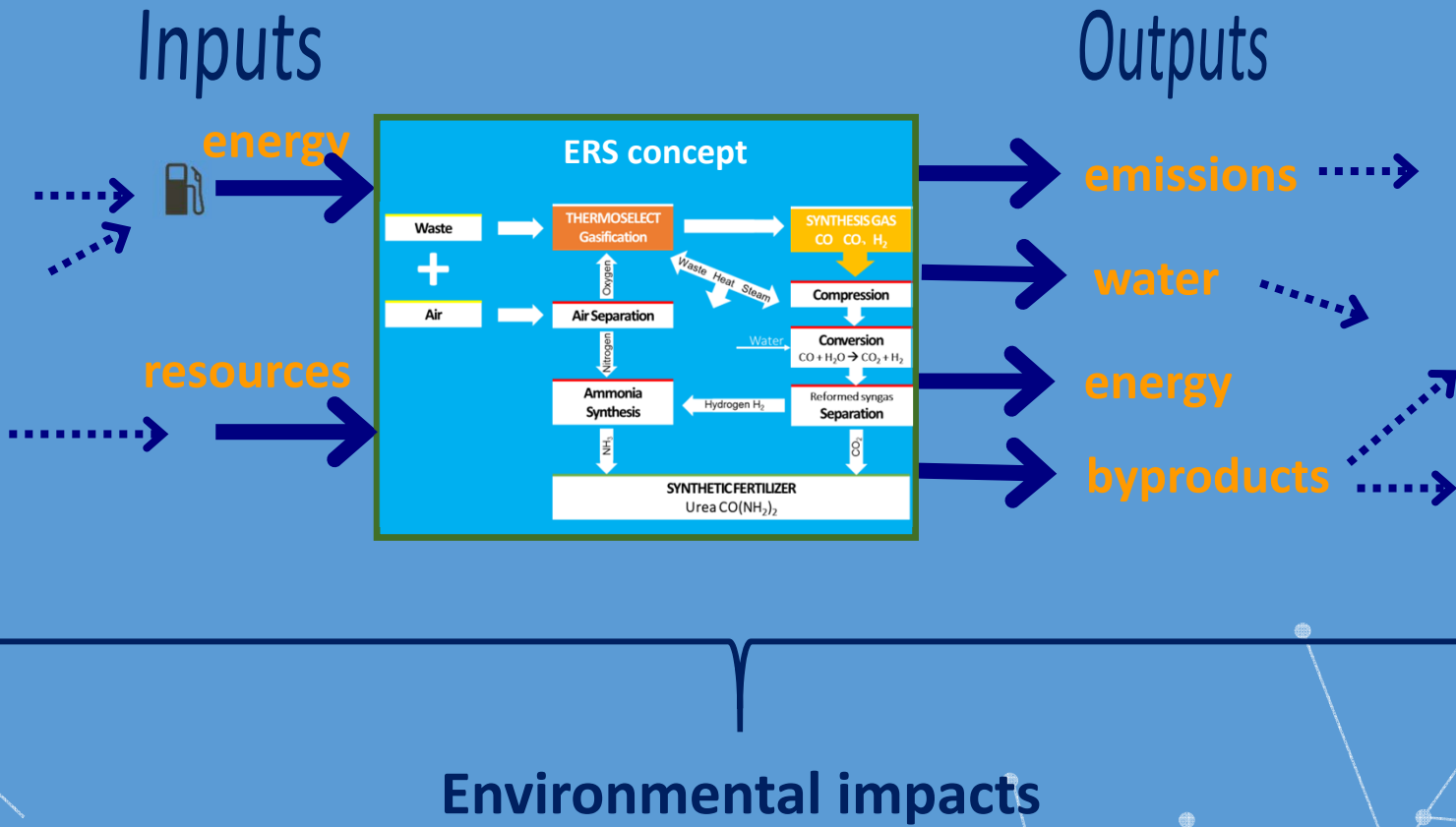
all relevant inputs and outputs of the system, including all upstream and downstream impacts



Environmental impacts

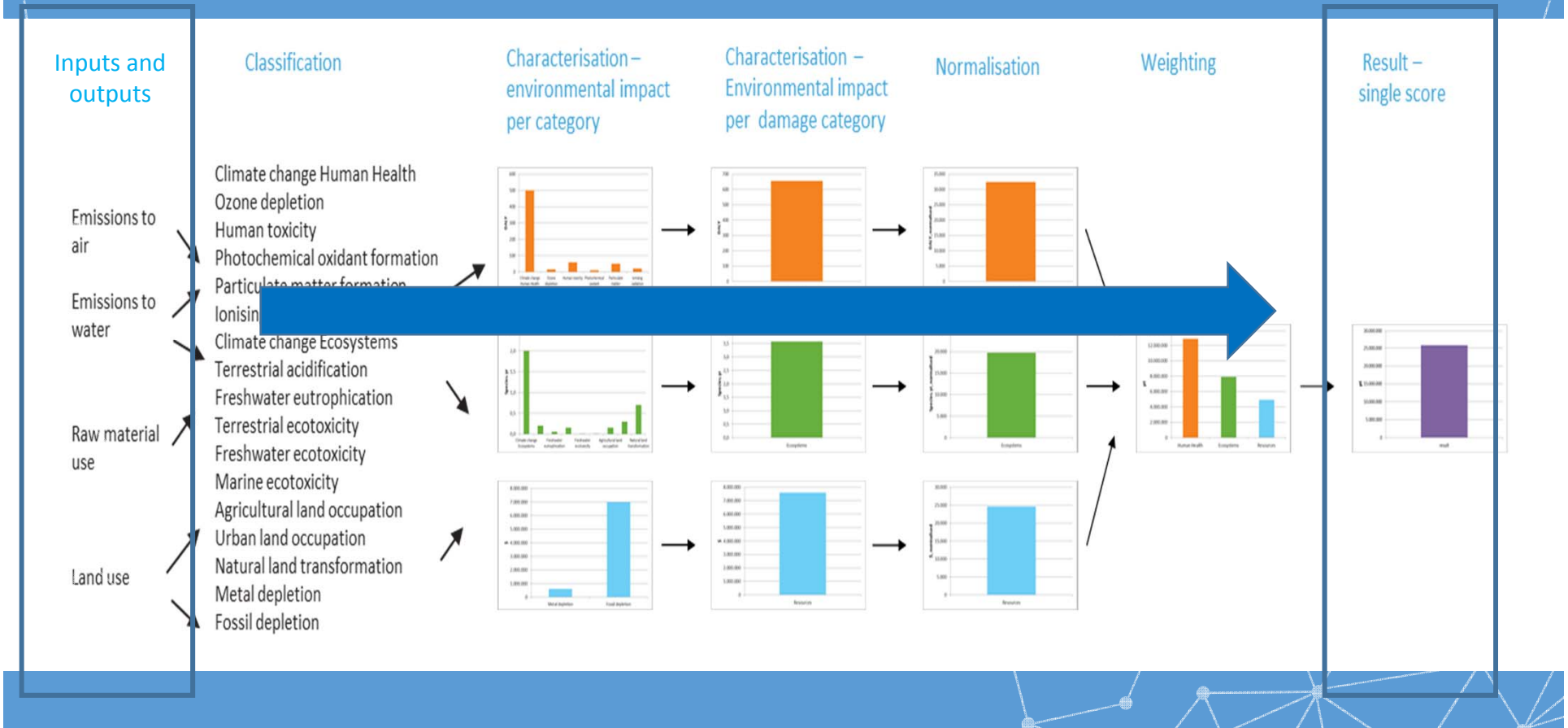
Assessment of environmental impacts

METHODOLOGY



Assessment of environmental impacts

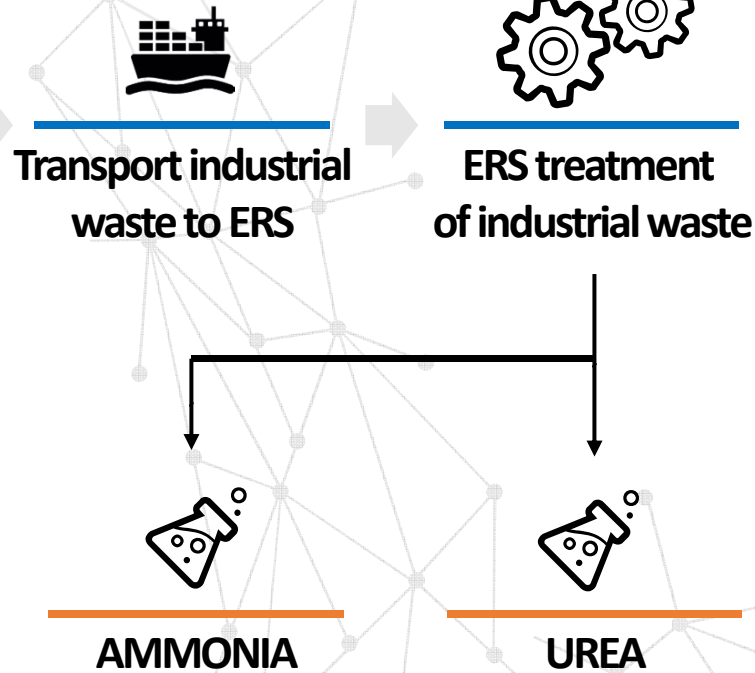
METHODOLOGY



Assessment of environmental impacts

ERS System

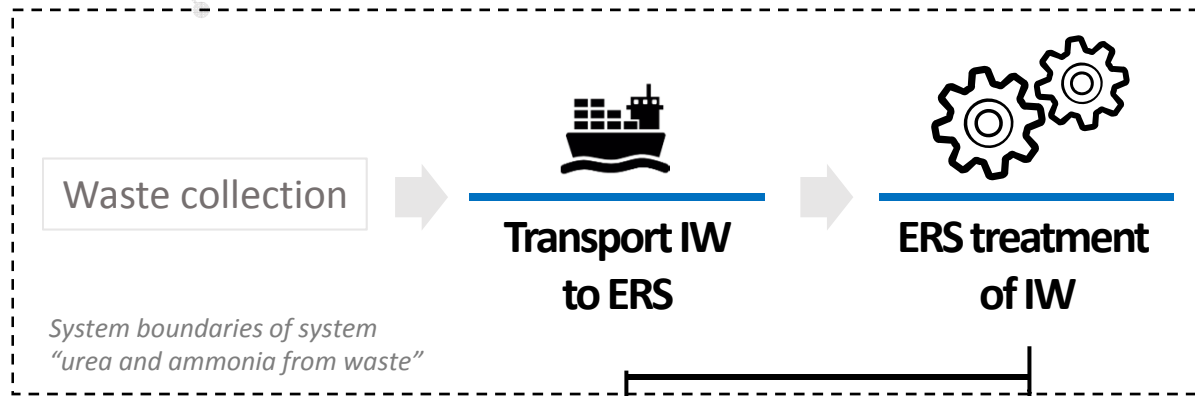
Waste collection



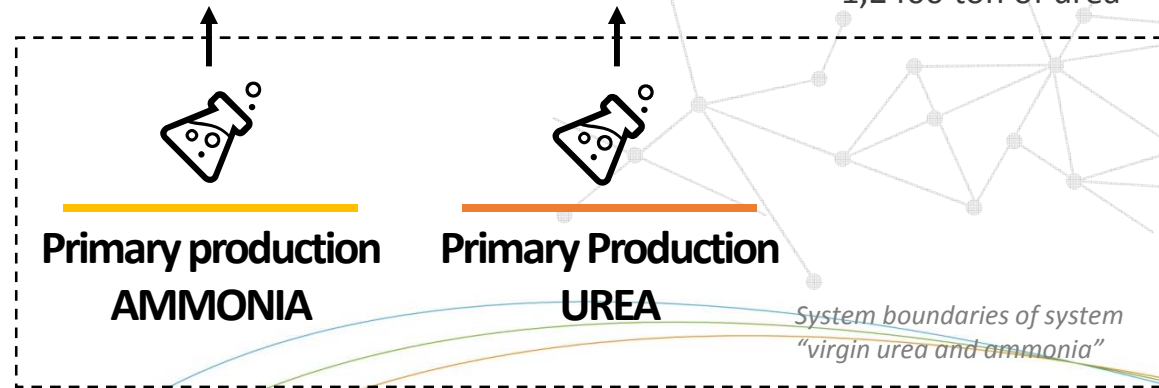
Functional unit:
production of 650 kton
of ammonia and 1,240
kton of urea from
3,500 kton of industrial
post-recycling waste

Assessment of environmental impacts

Benchmark from ammonia and urea production perspective



Functional unit:
production of 650 kton
of ammonia and
1,2400 ton of urea



ANALYZED
PROCESS

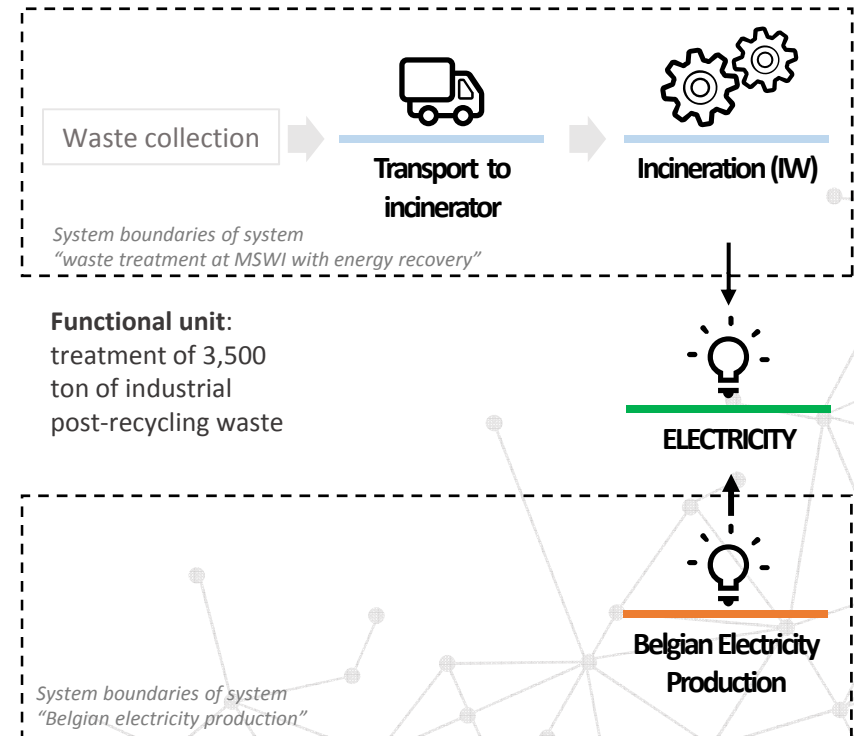
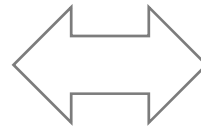
AVOIDED
PROCESS

Assessment of environmental impacts

Benchmark from waste management perspective

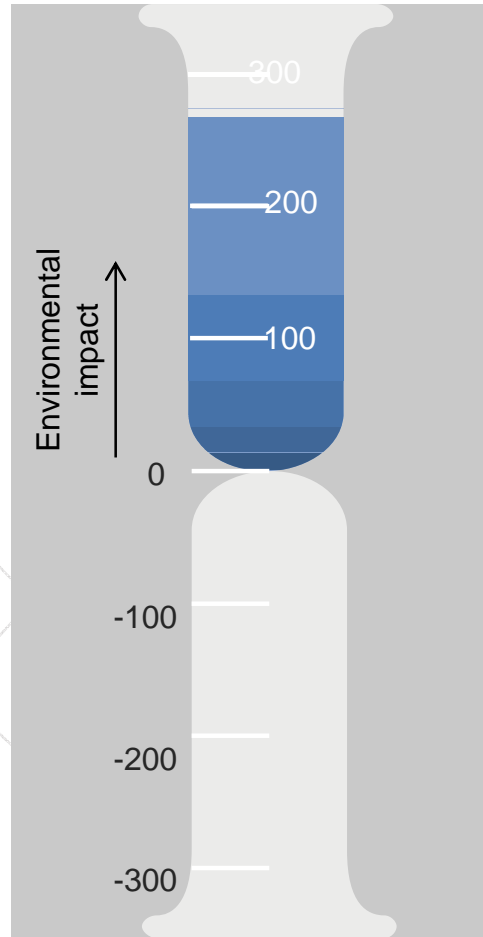
ERS concept

Functional unit:
treatment of 3,500
ton of industrial
post-recycling waste



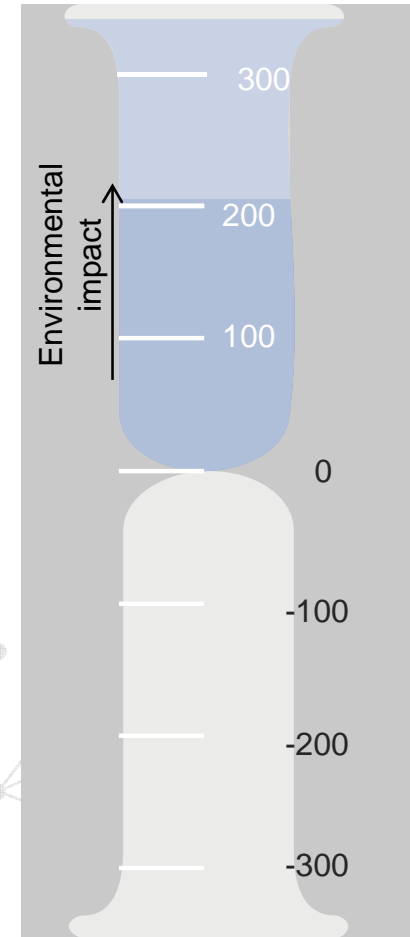
Result

Ammonia and urea production perspective



**ERS
concept**

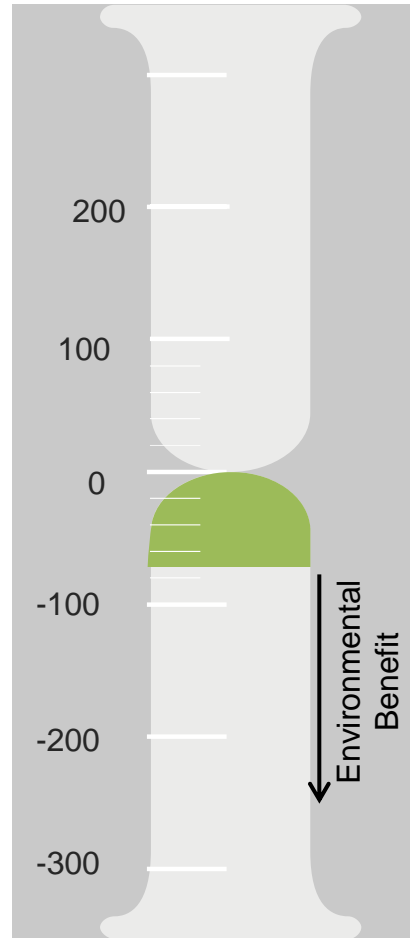
**Fossil based
production**



Result

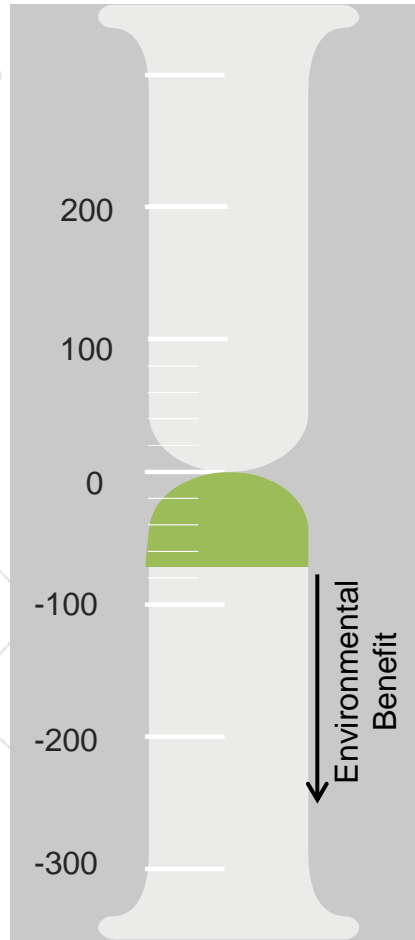
Ammonia and urea production perspective

**Net
result**



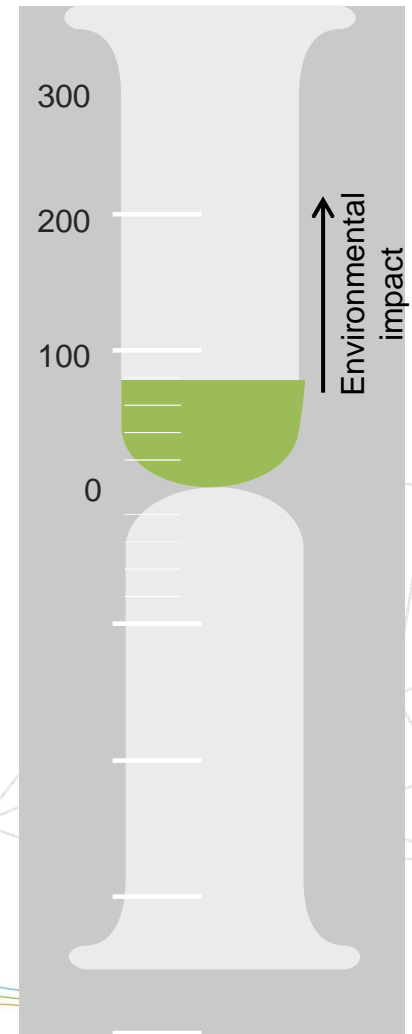
Result

Waste management perspective

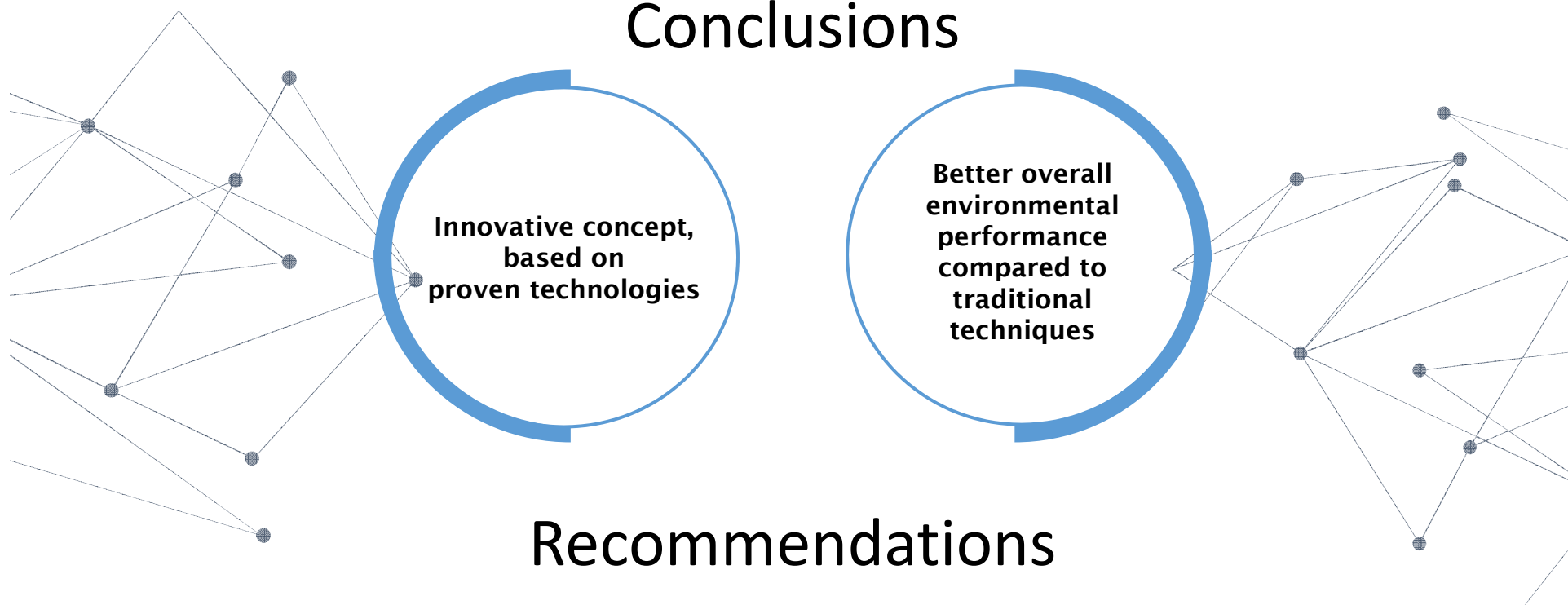


Urea and ammonia production

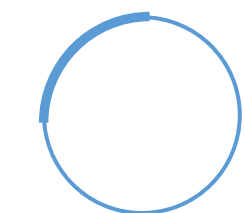
Incineration



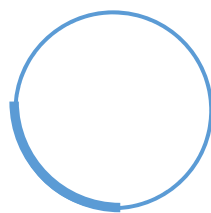
Conclusions



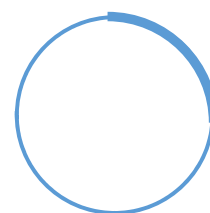
Recommendations



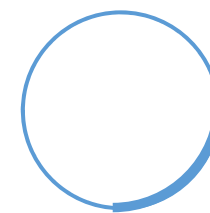
Focus on high calorific input



Effects on input and output markets



Use existing experience for operation



Optimisation potential